





# UNICO DRIVES - SUGGESTED MAINTENANCE




## QUARTERLY PREVENTIVE MAINTENANCE

<b>ARCHIVING</b> 		<b>EVENT / FAULT HISTORY</b> 	
Potential Downtime if run to failure	Hours	Potential Downtime if run to failure	Hours
Cost of Preventive Maintenance	\$	Cost of Preventive Maintenance	\$
Cost of repair if run to failure	\$\$	Cost of repair if run to failure	\$\$ to \$\$\$\$




## ANNUAL PREVENTIVE MAINTENANCE

<b>CHARTING</b> 		<b>GENERAL CONDITION</b> 	
Potential Downtime if run to failure	Hours	Potential Downtime if run to failure	Hours
Cost of Preventive Maintenance	\$	Cost of Preventive Maintenance	\$
Cost of repair if run to failure	\$\$ to \$\$\$\$	Cost of repair if run to failure	\$\$ to \$\$\$\$


## 7-10 YEAR PREVENTIVE MAINTENANCE

<b>REPLACE FANS</b> 		<b>REPLACE CAPACITORS</b> 		<b>REPLACE FIBER OPTICS</b> 	
Potential Downtime if run to failure	Days	Potential Downtime if run to failure	Days to Weeks	Potential Downtime if run to failure	Hours or Days
Cost of Preventive Maintenance	\$	Cost of Preventive Maintenance	\$\$\$	Cost of Preventive Maintenance	\$
Cost of repair if run to failure	\$\$ to \$\$\$\$\$	Cost of repair if run to failure	\$\$ to \$\$\$\$\$	Cost of repair if run to failure	\$\$\$


  

<b>REPLACE ONBOARD BATTERIES</b> 		<b>INSPECT / REPLACE CABLES</b> 		<b>REPLACE POWER SUPPLIES</b> 	
Potential Downtime if run to failure	Hour	Potential Downtime if run to failure	Hours	Potential Downtime if run to failure	Hours
Cost of Preventive Maintenance	\$	Cost of Preventive Maintenance	\$	Cost of Preventive Maintenance	\$
Cost of repair if run to failure	\$\$	Cost of repair if run to failure	\$\$	Cost of repair if run to failure	\$\$

## AS APPROPRIATE PREVENTIVE MAINTENANCE

<b>REPLACE OBSOLETE DSP's</b> 	
Potential Downtime if run to failure	Days to Weeks
Cost of Preventive Maintenance	\$\$\$
Cost of repair if run to failure	\$\$\$\$\$

<b>CUF CIRCUIT ISOLATION MODULE</b> 	
Potential Downtime if run to failure	Days to Weeks
Cost of Preventive Maintenance	\$\$
Cost of repair if run to failure	\$\$\$\$\$