Sick KT5 Scanner Sensitivity Set Up

The KT5 Teach Scanner is Unico # 933-033 and has a 20 mm Focal Length. That is used on Corrugated applications. For Sheeter applications the preferred model is Unico # 933-032 which has a 10 mm Focal Length.

1. Set the Selector to Teach
2. Place the scanner over the dark mark, then press the Teach button
3. Move the scanner over the light background and press button again
   - The row of LED's will show contrast strength:
     - 1 LED: Inadequate Contrast
     - 2 – 4 LED's: Adequate
     - Greater than 4: Superior Contrast
4. Move selector to Run. The scanner will retain this contrast setting until a new Teach is performed.